

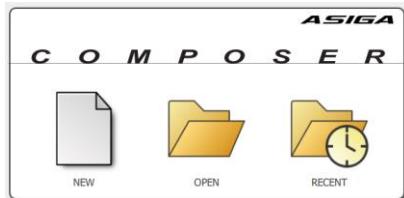
DLP385-Prototype Engineering Heat Gray (D385PT-HE001GY)

Asiga Max UV385

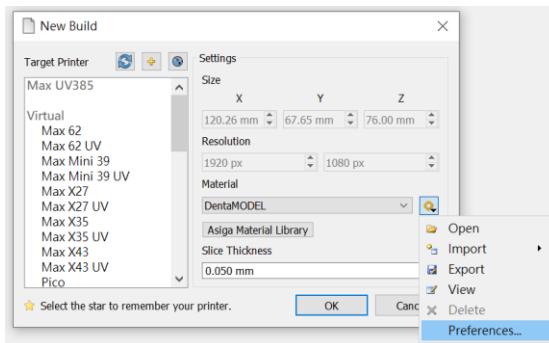
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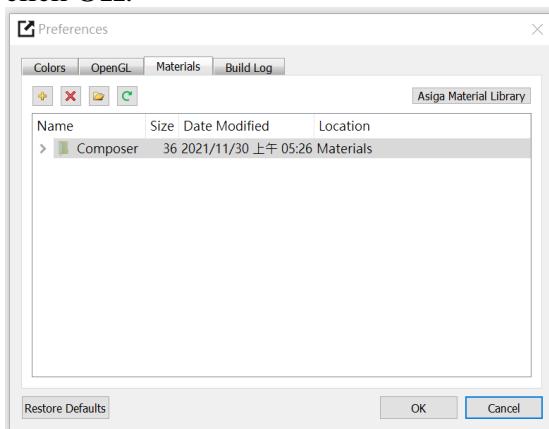
Step 1. Open Composer software, select New.



Step 2. Click icon, and click Preferences...



Step 3. Click icon, and choose the folder where you download our .ini file, click OK.



Ready to Print

Choose **ALW-D385-Heat** from **Material** drop-down menu, and choose appropriate layer thickness for your model [high layer thickness reduces printing time but decreases print quality]

Load 3D model and double check support and orientation are optimal before print.

Washing

Submerge print in clean IPA bath for **5 minutes**, blow off excess IPA, set print in a shaded airy place to dry before curing [30 minutes].

Curing Steps

1. Asiga Flash 30 minutes
2. Thermoal-curing, **oven 160°C 90 minutes**

Photo-curing (Flash) provides 95.5°C/ 203.9°F HDT.

Step 2: oven thermal-curing enable material to increase HDT to 175°C/ 347°F.

Storage and Handling

- Don't leave resin in the tray for more than 3 days without printing.
- Not accessible to Children
- Filter resin in case of fail prints.
- Slight pigment settlement is normal. Gentally mix remaining resin in resin tray with **rubber spatula** for color evenness.

Note:

This resin is formulated on **Asiga Max UV385**.